



Cashel Farmhouse Cheesemakers Summary of Key Targets within Origin Green Plan

Target 1: Raw Material Sourcing

Milk Purchase from within 25 km, none from Zero grazed livestock. Farmers engaged 'Open Source' sustainability program

Target 2: Energy Reduction

By December 2019 absolute energy kWh per kilogram of cheese reduced by 8%

Target 3: Emissions Reduction

**Source electricity from renewable generation.
Reduce total CO2 emissions by 5%**

Target 4. Water Reduction

Water usage reduction 50%

Target 5: Waste Reduction

Replace conventional plastic tray pack with environmentally sustainable plastic material

Target 6: Health And Nutrition target

To reduce and maintain salt content in finished Cashel Blue Cheese by 13% (target 2%)

Target 7: Social & Community Sustainability

**Support and grow the level of social commitment through local events, school visits and student work placements.
Fund national and overseas community projects.
Staff work-life balance to be respected in scheduling.**

Reference period for plan 2012-2019